
	Document:	PURP-A 8.4-01 Quality Clauses		
	Approved By:	BP		
	Revision:	B	Released Date:	1/17/2020
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The following quality clauses apply to all purchase orders: QC01 through QC15.

The following additional quality clauses apply when invoked on the PO: QC16, QC17 and/or QC18.

Quality Code	Title	Requirement
QC01	Quality System	Supplier shall establish and maintain a Quality System acceptable to ALL-STAR, for the goods and/or services purchased under this purchase order. As a minimum, the supplier's Quality System must meet the requirements of ISO9001 or better or Quality System approved by ALL-STAR.
QC02	Sub-Contractor Flow Down	Supplier is required to flow down the requirements of this purchase order, including terms and conditions to the Supplier's subcontractors. Flow down of key characteristics is required when specified on the face of purchase order. Supplier is to notify ALL-STAR of changes in product and/or process, changes of suppliers, changes of manufacturing facility location and, where required, obtain organization approval within 24 hours.
QC03	Record Retention and Disposition	As a minimum, the Supplier is to retain documented information for at least 10 years from the date of shipment under each applicable order for all products/part numbers unless otherwise specified in the order. In special circumstances, the purchase order will identify the actual required number of years that the documented information should be maintained. After the minimum retention period is achieved, suppliers may disposition the documented information as archive or destroy at their discretion.
QC04	Packaging Protection	Supplier to package parts in a manner that will protect parts from any kind of damage. No metal to metal contact is ever allowed. In special circumstances, the purchase order may specify the manner the parts are to be packaged.
QC05	Right of Entry	ALL-STAR, our customers, and/or any applicable regulatory authority reserve the right to access the supplier's applicable areas of all facilities, at any level of the supply chain, involved in the order and to all applicable records. Reason for access may include inspection of the item on order, status of the item, or reviewing quality records pertaining to the purchase order in question.
QC06	QMS Awareness	Suppliers Personnel must be made aware of: <ul style="list-style-type: none"> • their contribution to product or service conformity; • their contribution to product safety; • the importance of ethical behavior.
QC07	Control & Monitoring Requirements	Suppliers must maintain a Quality Level $\geq 95\%$ and an OTD level $\geq 95\%$. If levels drop below target, supplier will be notified and may be placed on conditional status or disapproved if not corrected.
QC08	FOD	Suppliers shall ensure the Foreign Object Debris/Damage (FOD) if any, is removed before the shipment wherever applicable will flow down this requirement to its sub-tier suppliers
QC09	Nonconformance/Corrective Action	The Supplier is to notify ALL-STAR of a Nonconformance prior to shipping parts. In addition, the Supplier will maintain a system of handling non-conformances and corrective actions.
QC10	Calibration	The Supplier's equipment shall be calibrated in accordance NIST standard (ISO 17025/ISO 10012-1/ANSI Z540-1) traceable to national or international measurement standards.
QC11	Supplier Furnished Material	Supplier shall submit Chemical and Physical test reports in accordance with the latest material specifications and revision.

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		Distributors must provide a certification verifying the materials traceability to the Mill test reports when supplied.
QC12	Parts Identification	The Supplier is to identify parts in accordance with purchase order requirements.
QC13	Part Number Serialization	All parts should have unique serial numbers assigned. Supplier is to maintain tractability throughout the production stage.
QC14	ALL-STAR Furnished Property	Supplier is to return all furnished property to ALL-STAR at the completion of the purchase order. Furnished property may include but not be limited to the following: drawings, mylars, process specification, tooling, fixtures, and excess raw material.
QC15	BUY AMERICA ACT	Items procured under this purchase order must be compliant with DFAR 252.225-7000.
QC16	Special Processing Approval	The Supplier is to perform a special process on this purchase order. Special processing may include one of the following processes: heat-treating, stress relieving or Nondestructive testing. ALL-STAR shall identify the specific process specification and the end user on the purchase order. The Supplier should maintain its special process approval with the end user. If the Supplier is not currently approved for the specified process, it is the Supplier's responsibility to notify ALL-STAR immediately.
QC17	First Article Inspection	The Supplier to submit a First Article per AS9102 with this purchase order. It should identify all the process specifications and dimensional data.
QC18	DPAS RATING	By acceptance of this Purchase Order the supplier is accepting it as a priority rated order in support of the indicated U.S. Government contract number with a priority rating as stated in the Purchase Order. By acceptance of this Purchase Order the supplier agrees to comply with the provisions of the Defense Priorities and Allocation System (DPAS) regulation 15 CFR Part 700 except that Purchase Orders with a "DO" Priority rating must be accepted or rejected by the supplier within 10 working days and Purchase Orders with a "DX" priority rating must be accepted or rejected by the supplier within 5 working days from receipt of the order.